


Precision Part Manufacturing Partner Evaluation Checklist


Process Control & Standardization

1. Are machining and inspection processes clearly documented and repeatable?
- Are work instructions standardized company-wide?
- Is process documentation updated when designs or materials change?

 **Why it matters:** Poor documentation leads to part-to-part variation and inconsistent performance—especially in automated environments.


Training & Technical Expertise

2. Are machinists, programmers, and operators formally trained and continuously upskilled?
- Is there demonstrated experience with tight tolerances and complex geometries?
- Do teams understand material behavior, not just machine operation?
- Are robotics and automation paired with human experience that delivers both cosmetic excellence and long-term quality?

 **Why it matters:** Advanced equipment can't compensate for gaps in training. Quality starts with skilled people.

Design-for-Manufacturability (DFM) Capability


3. Does the manufacturer review designs before production begins?
- Are potential tolerance, geometry, or material risks identified early?
- Is feedback provided in engineering terms—not just production constraints?
- Can they support design iterations without disrupting timelines?

 **Why it matters:** Design issues caught early are far less costly than fixes made during production.




Quality Systems & Inspection

- 4.
- Is quality built into the process, not only checked at final inspection?
 - Are inspection methods consistent and documented?
 - Can the partner support repeatability for robotic or automated assemblies?
 - Is there traceability for materials, processes, and inspection results?

 **Why it matters:** Precision parts for robotics demand consistency, not just pass/fail results.


Production Planning & Delivery Reliability

- 5.
- Are cycle times and lead times based on proven data, not estimates?
 - Does the manufacturer account for setup, inspection, and automation integration time?
 - Is there a track record of on-time delivery for similar parts or programs?
 - Can they scale production without introducing variability?

 **Why it matters:** Missed deadlines often signal deeper process instability.

Communication & Engineering Collaboration

- 6.
- Is technical communication clear, timely, and engineering-focused?
 - Are questions asked early to avoid downstream issues?
 - Is there a collaborative approach when designs evolve?
 - Do they act as a problem-solving partner, not just a supplier?

 **Why it matters:** Strong communication reduces risk and accelerates decision-making.

Final Engineer's Check

- Does this partner reduce risk—or introduce it?
- Do they bring experience that supports long-term reliability?
- Can they consistently deliver precision parts in a robotics-driven environment?
- Does the partner offer a guarantee on the tooling pattern for the lifetime of the part?

If the answer isn't clear, the hidden costs may show up later.

Have a project that needs an experienced parts manufacturer? [Reach out to us today!](#)

